

Nymax[™] GF 1800 43 Natural Polyamide 612

General · Commercial: Active Material Status **Regional Availability** North America South America Unspecified Filler\Reinfor... Filler / Reinforcement Glass Fiber Reinforcement 43% Filler by Weight Natural Color Appearance Forms · Pellets **Technical Properties**¹ Typical Value (English) Test Method Value (SI) Physical Typical Specific Gravity ASTM D792 1.43 1.43 Molding Shrinkage - Flow 0.0020 in/in 0.20 % ASTM D955 Water Absorption (24 hr, 0.125 in (3.18 mm)) 0.20 % 0.20 % ASTM D570 Value (SI) Mechanical Typical Value (English) Test Method Typical 171 MPa Tensile Strength² (Break) 24800 psi ASTM D638 3.5 % 3.5 % ASTM D638 Tensile Elongation² (Break) Flexural Modulus 1.50E+6 psi 10300 MPa ASTM D790 Flexural Strength 37000 psi 255 MPa ASTM D790 Typical Value (English) Typical Value (SI) Fest Method Impact Notched Izod Impact ASTM D256A 73°F (23°C), 0.125 in (3.18 mm), Injection 2.40 ft·lb/in 128 J/m Molded

Key Characteristics

Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	410 °F	210 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	392 °F	200 °C	
Melting Temperature	419 °F	215 °C	ASTM D789
Additional Properties			

Molded Test Bars: Dry as Molded

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

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